

Date: Monday, 6/5/2006 7:47:50 AM
User: Kim Johnston

Process Sheet

W/OSpt/t

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ANGLE
Job Number	: 27375 -1	Part Number	: D314085
Estimate Number	: 11459	Drawing Number	: D3140 REV D1
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 6/5/2006	Drawing Revision	: D1
Prsh Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 6/30/2006
Previous Run	: 26747	Qty:	4 Um: Each
Written By	: <i>[Signature]</i> 06.06.05		
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est. 02.04.30 New Issue NG Est. Rev B New dwg rev. ecn781 06.04.18 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet
		Comment: Qty.: 0.3688 sf(s)/Unit Total : 1.4750 sf(s) M5052H32S.040 SHEET Batch <i>M15982</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
3.0	QC5	INSPECT WORK TO CURRENT STEP
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		Comment: INSPECT WORK TO CURRENT STEP <i>SB 06/06/09 ②</i>
		Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005.4.1 <i>SB 06/06/09 ②</i>
		Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION <i>L 06/09/10 ②</i>

Monday, 6/5/2006 7:47:51 AM

Kim Johnston

Customer: CU-DAR001 Dart Helicopters Services

Process Sheet

Drawing Name: ANGLE

Part Number: D314085

Job Number: 27375 -1

Job Number:



Seq. #:

Machine Or Operation:

6.0

PACKAGING 1



PACKAGING RESOURCE #1

Description :



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: N/A

B0c0609(1)

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

P0d0609(2)

Job Completion



C 206109104